

All classics
are supplied with a drill
kit. For the PV electronic
you can also order
a technical kit !

Old love does not rust



Classic Campaign 2021

Figure SB P40 STG PV electronic with options

Valid until revocation and for as long as stocks last

Drill kits and technical kit

For the classic series M3/M4/P30/P35

- ▶ Machine vice 1-120:
Jaw width: 120 mm,
Span width: 120 mm,
Gripping jaw height: 40 mm,
Weight: 11.5 kg
with T-slot nuts and screws
- ▶ Keyless drill chuck
B18, 3-16 mm,
Accuracy 0.17 mm
- ▶ Arbor MK III/ B18



For classic series M5/P40

- ▶ Machine vice 1-140:
Jaw width: 140 mm,
Span width: 155 mm,
Gripping jaw height: 40 mm,
Weight: 14.5 kg
with T-slot nuts and screws
- ▶ Keyless drill chuck
B18, 3-16 mm,
Accuracy 0.17 mm
- ▶ Arbor MK IV/ B18



Optional technical kit (only for PV series)

- ▶ Spindle stop: automatic spindle stop when spindle is at the top
- ▶ Chip-breaking module: prevents the formation of long chips
- ▶ Order number 296.569



Also available with a
transparent cover on request
(only for PV series)



Column drill press SB M3 ST

Features

- ▶ Continuous speed control
- ▶ Manual reversing switch for right-hand/left-hand rotation
- ▶ Under-voltage release
- ▶ Drilling depth stop with fine adjustment
- ▶ Thermal overload protection
- ▶ **Three-year warranty**



Figure with options

Includes drill kit!

SB M3 ST

Drilling capacity / normal drilling performance	25/30 mm
Thread-cutting performance	M20 **
Drilling depth and speed display	Scale
Spindle	MK 3
Drilling depth	125 mm
Distance spindle to column	280 mm
Usable table space	420 x 340 mm
Feed	By hand
Continuous speed	125–4,000 rpm*
Order No.	297.069
I'm available for EUR 4,710 plus EUR 97 pack.	

Column drill press SB M4 ST

Features

- ▶ Continuous speed control
- ▶ Manual reversing switch for right-hand/left-hand rotation
- ▶ Under-voltage release
- ▶ Drilling depth stop with fine adjustment
- ▶ Thermal overload protection
- ▶ **Three-year warranty**



Figure with options

Includes drill kit!

SB M4 ST

Drilling capacity / normal drilling performance	30/35 mm
Thread-cutting performance	M24 **
Drilling depth and speed display	Scale
Spindle	MK 3
Drilling depth	125 mm
Distance spindle to column	280 mm
Usable table space	420 x 340 mm
Feed	By hand
Continuous speed	125–2,000 rpm
Order No.	297.070
I'm available for EUR 5,350 plus EUR 97 pack.	

Column drill press SB M5 ST

Features

- ▶ Continuous speed control
- ▶ Manual reversing switch for right-hand/left-hand rotation
- ▶ Under-voltage release
- ▶ Drilling depth stop with fine adjustment
- ▶ Thermal overload protection
- ▶ **Three-year warranty**



Figure with options

Includes drill kit!

SB M5 ST

Drilling capacity / normal drilling performance	35/40 mm
Thread-cutting performance	M30 **
Drilling depth and speed display	Scale
Spindle	MK 4
Drilling depth	160 mm
Distance spindle to column	300 mm
Usable table space	590 x 450 mm
Feed	By hand
Continuous speed	100–2,000 rpm
Order No.	297.078
I'm available for EUR 6,185 plus EUR 97 pack.	

* in two stages, stage 1) 125–2,000 rpm and stage 2) 250–4,000 rpm. Stage change takes place via belt reversal

** Thread-cutting performance depends on gradient

Column drill press SB P30 ST

Features

- ▶ Continuous speed control
- ▶ Digital drilling depth and speed display
- ▶ Manual reversing switch for right-hand/left-hand rotation
- ▶ Under-voltage release
- ▶ Drilling depth stop with fine adjustment
- ▶ Thermal overload protection
- ▶ **Three-year warranty**



Figure with options

Includes drill kit!

SB P30 ST

Drilling capacity / normal drilling performance	25/30 mm
Thread-cutting performance	M20 **
Drilling depth and speed display	Digital
Spindle	MK 3
Drilling depth	125 mm
Distance spindle to column	280 mm
Usable table space	420 x 340 mm
Feed	By hand
Continuous speed	125–4,000 rpm*
Order No.	297.073

I'm available for EUR 5,715 plus EUR 97 pack.

Column drill press SB P35 ST

Features

- ▶ Continuous speed control
- ▶ Digital drilling depth and speed display
- ▶ Manual reversing switch for right-hand/left-hand rotation
- ▶ Under-voltage release
- ▶ Drilling depth stop with fine adjustment
- ▶ Thermal overload protection
- ▶ **Three-year warranty**



Figure with options

Includes drill kit!

SB P35 ST

Drilling capacity / normal drilling performance	30/35 mm
Thread-cutting performance	M24 **
Drilling depth and speed display	Digital
Spindle	MK 3
Drilling depth	125 mm
Distance spindle to column	280 mm
Usable table space	420 x 340 mm
Feed	By hand
Continuous speed	R1 125–2,000 rpm R2 80–1,280 rpm
Order number R1	297.074
Order number R2	297.075

I'm available for EUR 5,915 plus EUR 97 pack.

Column drill press SB P40 ST

Features

- ▶ Continuous speed control
- ▶ Digital drilling depth and speed display
- ▶ Manual reversing switch for right-hand/left-hand rotation
- ▶ Under-voltage release
- ▶ Drilling depth stop with fine adjustment
- ▶ Thermal overload protection
- ▶ **Three-year warranty**



Figure with options

Includes drill kit!

SB P40 ST

Drilling capacity / normal drilling performance	35/40 mm
Thread-cutting performance	M30 **
Drilling depth and speed display	Digital
Spindle	MK 4
Drilling depth	160 mm
Distance spindle to column	300 mm
Usable table space	590 x 450 mm
Feed	By hand
Continuous speed	R1 100–2,000 rpm R2 70–1,400 rpm
Order number R1	297.080
Order number R2	297.081

I'm available for EUR 6,575 plus EUR 97 pack.

* in two stages, stage 1) 125–2,000 rpm and stage 2) 250–4,000 rpm. Stage change takes place via belt reversal

** Thread-cutting performance depends on gradient

Column drill press SB P30 STG PV elec.

Features

- ▶ Continuous speed control and feed mechanism
- ▶ Digital display for drill depth, speed and feed rate
- ▶ Thread-cutting system
- ▶ Drilling depth stop with fine adjustment
- ▶ Clean-cutting system
- ▶ Drill depth deactivation; programmable
- ▶ Programmable feed mechanism
- ▶ Three-year warranty



Figure with options

Includes drill kit!

SB P30 STG PV electronic	
Drilling capacity / normal drilling performance	25/30 mm
Thread-cutting performance	M20 **
Drilling depth and speed display	Digital
Spindle	MK 3
Drilling depth	125 mm
Distance spindle to column	280 mm
Usable table space	420 x 340 mm
Feed	0–300 mm/min continuous
Continuous speed	125–4,000 rpm*
Order No.	297.076
I'm available for EUR 9,155 plus EUR 97 pack.	

Column drill press SB P35 STG PV elec.

Features

- ▶ Continuous speed control and feed mechanism
- ▶ Digital display for drill depth, speed and feed rate
- ▶ Thread-cutting system
- ▶ Drilling depth stop with fine adjustment
- ▶ Clean-cutting system
- ▶ Drill depth deactivation; programmable
- ▶ Programmable feed mechanism
- ▶ Three-year warranty



Figure with options

Includes drill kit!

SB P35 STG PV electronic	
Drilling capacity / normal drilling performance	30/35 mm
Thread-cutting performance	M24 **
Drilling depth and speed display	Digital
Spindle	MK 3
Drilling depth	125 mm
Distance spindle to column	280 mm
Usable table space	420 x 340 mm
Feed	0–300 mm/min continuous
Continuous speed	125–2,000 rpm
Order number R1	297.077
Order number R2	297.084
I'm available for EUR 9,390 plus EUR 97 pack.	

Column drill press SB P40 STG PV elec.

Features

- ▶ Continuous speed control and feed mechanism
- ▶ Digital display for drill depth, speed and feed rate
- ▶ Thread-cutting system
- ▶ Drilling depth stop with fine adjustment
- ▶ Clean-cutting system
- ▶ Drill depth deactivation; programmable
- ▶ Programmable feed mechanism
- ▶ Three-year warranty



Figure with options

Includes drill kit!

SB P40 STG PV electronic	
Drilling capacity / normal drilling performance	35/40 mm
Thread-cutting performance	M30 **
Drilling depth and speed display	Digital
Spindle	MK 4
Drilling depth	160 mm
Distance spindle to column	300 mm
Usable table space	590 x 450 mm
Feed	0–300 mm/min continuous
Continuous speed	R1 100–2,000 rpm R2 70–1,400 rpm
Order number R1	297.082
Order number R2	297.083
I'm available for EUR 10,415 plus EUR 97 pack.	

* in two stages, stage 1) 125–2,000 rpm and stage 2) 250–4,000 rpm. Stage change takes place via belt reversal

** Thread-cutting performance depends on gradient

Also available with a transparent cover on request. Optional: Technical kit 296.569 (spindle stop and chip breaking module) for EUR 673

**High Quality –
made in Germany
since 1854.**



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